

A Comparative Analysis of Partially Replacing Aggregate with Broken Tires and Bricks

Dr. Udit Roy¹, Himanshu Chouhan²

Professor¹, Student²

Department of Civil Engineering,

Shri G. S. Institute of Technology & Science, Indore

Corresponding Author's Email: - chhimanshu@gmail.com

Abstract

Concrete is a popular building material, and the construction industry is constantly expanding its usage and applications; thus, it is vital to discover alternative materials to minimise the cost of concrete supplies. Natural coarse aggregate, on the other hand, is mined from quarries, and as a result, these quarries will be depleted in a few decades if the pace of their usage continues at present rate. As a result, a lasting solution to this problem was required. The disposal of tyre elastic or shattered blocks for the production of cement has been considered as an alternative transfer of such waste to protect the environment. In this study, tyre rubber and broken bricks were employed as coarse material, with a 30 percent substitution for conventional aggregate. The compressive strength of concrete was measured at 7, 14, and 28 days, and a comparison between waste tyre rubber and waste broke brick was performed. After a 28-day comparison, the waste material with the highest strength is chosen as the best waste material replacement with aggregate.

Keywords: *compressive strength, Tyre rubber, broken bricks*

INTRODUCTION

The basic materials of solid model concrete, sand, and scrap tyre elastic are used. Conventional Portland cement can be given either by incorporating the

predetermined amounts of Portland cement; this cement produce less heat of hydration and offer more prominent resistance to sulphate assault and chlorine Nation penetration because of

debasements in water than ordinary Portland Cement. In the current study, an old elastic from an overpowering vehicle, such as a truck tyre, was used. The cheap elastic example was obtained by manually cutting the tyre. The piece tyre elastic chips that passed through the 20 mm sieve measure were used in the experiment.

Tire elastomer Chips in a solid are only suggested for solid structures located in areas with high seismic tremor risk. A normal tyre has 24 percent to 28 percent carbon black, 42 percent to 48 percent natural rubber, and 24 percent to 36 percent synthetic rubber, which includes styrene but rubber SBR and Butyl rubber [BR], both of which are ingredients used in tyre manufacture.

The intended reuse of tyre chips as coarse total in asphalt concrete by investigating the effects of low and high volume tyre chips on the new and solidified solid qualities reveal that the tyre boss may use coarse total substitution in cement. It is claimed that cement acting as a binder mixed with crumb rubber makes the concrete block more flexible and so delivers more than to the surface as the same, while simultaneously providing adequate rent or minimum needed strength to the concrete.

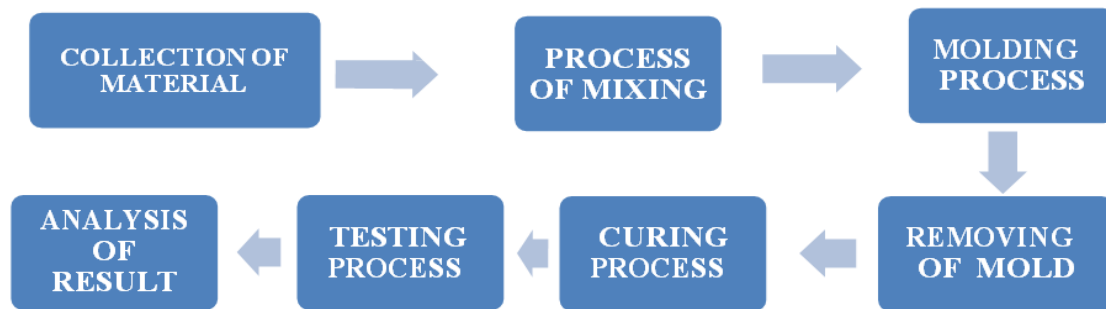
Crushed Brick

The essential objective is to determine the acceptability of brick waste material that may be reused in the construction process. The test for categorising physical and mechanical features of coarse aggregate by brick undesired concrete is critical to improving the properties of coarse aggregate by brick trash alternative of concrete manufacturing. Environmental constraints of stone pits, such as noise, dust, and vibrations, have a significant influence on the countryside, in addition to the consumption of a non-renewable material, tense to significantly restricts their utilisation.

The majority of the aggregate recycled is Natural aggregates such as rock powder, gravels, and sand that are routinely chemically communicative or sluggish when joined together through the cement and hence the need of partial replacement materials such as fly ash, crushed materials such as rock, dust, quarry, and so on.

We might deduce how many in precast brick waste is required to make its brick concrete robust and resistant to deformation stresses.

MATERIAL AND METHODS



MATERIAL USED

Cement

Cement used: IS 12269 53 Grade Ordinary Portland Cement, Coarse Aggregates:

Coarse Aggregates

Coarse aggregate is defined as fractions ranging from 80 mm to 4.75 mm.

Fine aggregate

Fine aggregate refers to fractions ranging in size from 4.75 mm to 150 microns.

Water

Water is a crucial element in the production of concrete because of its chemical interaction with cement, which aids in the formation of a strong cement gel. It is also vital to consider the quality of the water. In general, more emphasis is placed on cement and aggregate selection, but water quality is frequently overlooked, making it critical to examine the purity and quality of selected water for concrete.

Rubber tyre

Transferring leftover tyre elastic is a serious issue for people all over the world. With the growth of automobiles in India in recent years, the need for tyres has skyrocketed. As we all know, lightweight concrete is widely used in a variety of design projects. From 2007 to 2010, around 33 million cars used the roads in India, with roughly 80 million tyres - these include two, three, four, and six-wheelers. A normal tyre has 24-28 percent carbon black, 40-48 percent natural rubber, and 24-36 percent synthetic rubber, including styrene but rubbers (SBR) and butyl rubber (BR), all of which are tyre ingredients. Every year, about 981 million tyres are wasted, with just 7% being reused, 11% being duplicated for fuel, and 5% being recycled. The remaining 77 percent is disposed of in landfills, stockpiled, or illegally discarded. That is about every year, 765 million old tyres are discarded throughout the world. So far, studies have revealed that waste tyre

elastic chips in cement are exceptionally recommended for solid constructions placed in zones of high earthquake risk, as well as for applications subjected to severe demanding activities, for example, railroad sleepers. This material is also suitable for non-load-bearing applications such as noise barriers.

1. The United States routinely generates more than 5 billion tonnes of hazardous trash. Each year, around 273 million component tyres (almost 3.6 million tonnes) are produced. Around 3 billion tyres have been gathered as a result of this.
2. The held automobile tyres cause fires and medical problems. An exploratory contemplate directed to evaluate the future of using tyre chips and morsel elastic as a total in Portland bond concrete as a solution to the issue of scrap tyre transfer.

3. It is widely acknowledged that using a bond as a fastener in conjunction with scrap elastic makes solid squares increasingly adaptable and, as a result, gives surface smoothness. Meanwhile, it provides appropriate quality or, at the very least, desired solidity to the solid.
4. The reuse of tyre chips as coarse totals in asphalt concrete by investigating the effects of low and high-volume tyre chips on the crisp and solidified solid qualities revealed that tyre chips might be used as a replacement for coarse total in solid asphalt blends.
5. The use of scrap tyre elastic in the cement arrangement has been considered as an alternative transfer of such trash to safeguard the ground.



Figure 1: Rubber Tyres

Crushed Brick

In the case of typical concrete, one of the factors to compare is the weight of cement vs the weight of brick aggregate cement concrete. Cement thickness is often requested to be between 2200 and 2600 kg/m³. When compared to the modest self-load of the block, this overpowering self-weight creates an uneconomical supplementary material.

Warm (coal-based) control plants all over the world began producing a large amount of coal-based fly ash, which is a waste item in general, as finely separated buildup caused by the ignition of ground or powdered bituminous coal or sub-bituminous coal (lignite) and transported by the vent gases of boilers terminated by pounded coal or lignite.

At the time, because the world saw the transfer of bricks as a difficult issue in itself and because these bricks were discovered to have certain helpful cementation properties, the overall statutory and scholarly bodies permitted the expansion of up to 35 percent of bricks in making the type of concrete known as the Pozzolan Portland Cement (PPC). Laterally these appearances, the waste item that may have twisted into a genuine environmental hazard has now twisted into

a noticed for subsequently unpolished material for manufacturing of hurting edge enormous scale supplied bond known as the Pozzolan Portland Cement (PPC). Because it is utilised as insulation, EPS is a green building product that increases a building's energy efficiency.

EPS appears to have a long-term, steady R-value. A 2009 national assessment discovered that when utilised to protect residences in North America, EPS provides a significant reduction in ozone-depleting chemical emissions. EPS is created using mostly repurposed materials and is 100 percent recyclable.

The advantages of PPC

1. It prevents surface cracks because of its low heat of hydration.
2. It is more usable than OPC due to its longer setup time.
3. Greater ultimate strength than OPC
4. Lower porosity gives the concrete greater water tightness
5. Lower manufacturing costs than OPC
6. Waste utilisation to make it more environmentally friendly.



Figure 2: Bricks Aggregate

To produce concrete of the desired density for the required application, the self-weight of structural and non-structural companions must be reduced. Although lightweight concrete cannot replace conventional concrete for its power potential indefinitely, it does have its own advantages such as decreased dead load and therefore economic constructions, better earthquake resistance, great sound absorption, and strong fire resistance. We attempted to substitute brick aggregate with coarse aggregate for the reasons stated above.

RESULTS AND DISCUSSION

After 28 days of testing, it was discovered that waste broken bricks had higher compressive strength than waste rubber tyres, making broken bricks an excellent alternative for coarse aggregate in

lightweight and cost-effective structures. Figure 3 depicts a graph depicting strength as a function of time in 7 days.

- The graph compares the compressive strength of a cube specimen after 30 percent replacement of coarse aggregate with rubber tyre and a brick after 7 days in N/mm².
- The compressive strength of brick at 7 days is 75.33 percent, which is less than the strength of standard concrete by 24.66 percent.
- The compressive strength of a rubber tyre after 7 days is 59.26%, which is less than 40.73% of the strength of typical concrete.

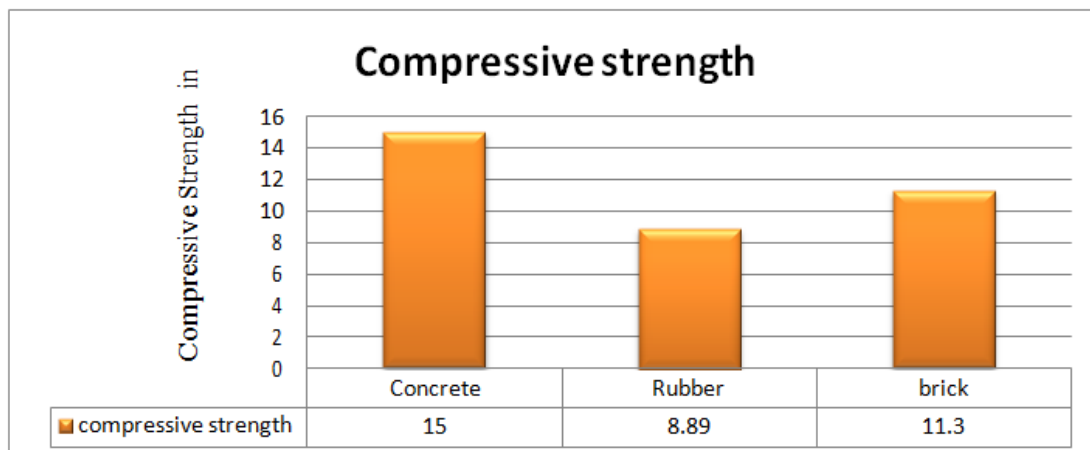


Figure 3: Compressive Strength of different materials at 7 days in N/mm²

Figure 4 shows a graph of strength as a function of time over 14 days. Strength as a function of time in 14 days is depicted by a graph.

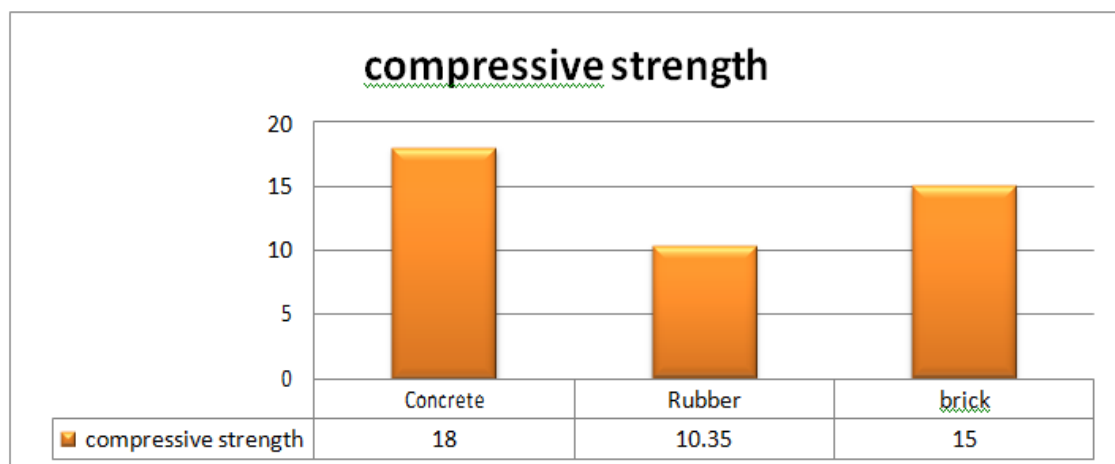


Figure 4: Compressive Strength of different materials at 14 days in N/mm²

- The graph compares the compressive strength of a cube specimen after 30 percent replacement of coarse aggregate with rubber tyre and a brick after 14 days in N/mm².
- The compressive strength of brick at 14 days is 83.33 percent, which is less than the strength of standard concrete by 16.67 percent.
- At 14 days, the compressive strength of a rubber tyre is 57.50 percent, which is less than 42.5 percent of the strength of ordinary concrete.

Figure 5 depicts a graph depicting strength as a function of time in 28 days. Graph depicting strength as a function of time in 28 days.

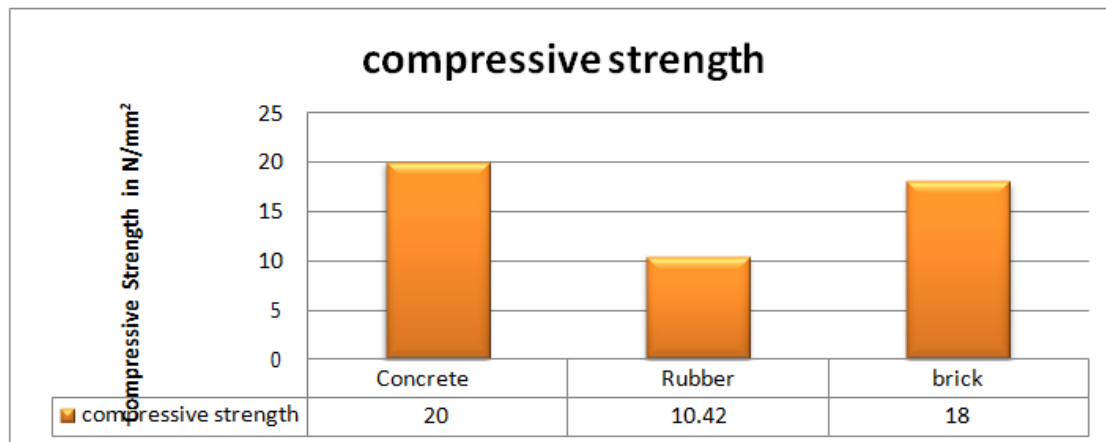


Figure 5: Compressive Strength of different materials at 28 days in N/mm2.

- Graph 3 compares the compressive strength of a cube specimen after a 30% replacement of coarse aggregate with rubber tyre, and brick at 28 days in N/mm2.
 - At 28 days, the compressive strength of rubber tyre is 48 percent, which is less than 47 percent of the strength of ordinary concrete.
 - The compressive strength result of brick at 14 days is 90%, which is less than 10% of the strength of standard concrete.
1. The 7-day strength of the rubber tyre is 9.32 N/mm2, and the fractured brick is 10.97 N/mm2.
 2. The 14-day strength of a rubber tyre is 10.86 N/mm2, whereas the strength of a shattered brick is 14.59 N/mm2.
 3. The strength of a rubber tyre after 28 days is 9.97 N/mm2, whereas the strength of a shattered brick is 17.68 N/mm2.
 4. Based on the above results, it has been determined that the partial replacement of broken brick with the aggregate is most practical, and the maximum strength achieved is more than that of the rubber tyre utilised.

CONCLUSION

According to the findings of a comparative examination of rubber tyres and broken bricks used to partially replace aggregate,

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