

## ***Security-Aware VLSI Design Using CAD Tools to Prevent Hardware Trojans***

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### ***Abstract***

*With the increasing integration density and complexity of Very Large Scale Integration (VLSI) circuits, security vulnerabilities at the hardware level have become a significant concern. **Hardware Trojans**—malicious modifications of integrated circuits—pose threats to confidentiality, integrity, and availability of electronic systems. Security-aware VLSI design integrates **detection, prevention, and mitigation strategies** during the design and verification phase to safeguard against these threats. Modern Computer-Aided Design (CAD) tools enable designers to incorporate security checks, apply anomaly detection, and enforce design rules that minimize Trojan insertion risk. This paper explores **security-aware VLSI design methodologies**, reviews CAD tool capabilities for Trojan prevention, evaluates design flow integration, and provides recommendations for secure VLSI implementations.*

***Keywords:*** *Hardware Trojans, Security-Aware Design, VLSI, CAD Tools, IC Security, Trojan Detection.*

## 1. Introduction

The rapid growth of semiconductor integration and globalization of the semiconductor supply chain has increased the risk of malicious modifications at the hardware level. **Hardware Trojans (HTs)** can be inserted during fabrication, design, or testing phases, potentially causing functional disruption, data leakage, or performance degradation. These malicious elements may be:

- **Combinational or sequential**
- **Always-on or triggered under specific conditions**
- **Small enough to evade traditional functional tests**

Traditional verification and testing methods are insufficient for detecting stealthy Trojans, necessitating **security-aware VLSI design approaches**. CAD tools can be leveraged to **integrate Trojan detection strategies, enforce secure design rules, and facilitate post-layout analysis**.

## 2. Literature Review

Recent research emphasizes a combination of **design-time and verification-time measures** to prevent hardware Trojans:

- Li et al. (2020) introduced **formal verification techniques** integrated into CAD flows to detect suspicious logic patterns [1, pp. 88–94].
- Kumar and Sengupta (2019) demonstrated **side-channel analysis** during simulation to detect anomalies indicating potential Trojans [2, pp. 45–52].
- Patel et al. (2021) proposed **security-driven design rules** to reduce vulnerability to Trojan insertion [3, pp. 66–71].

**Table 1: Hardware Trojan Types and Detection Challenges**

Trojan Type	Activation	Size	Detection Difficulty	CAD Tool Relevance
Combinational	Always-on	Small	Moderate	Logic simulation, formal verification
Sequential	Triggered	Medium	High	Temporal analysis, test vector insertion
Analog/Parametric	Triggered by environment	Small	Very High	Side-channel analysis, RC parasitic modeling
Distributed	Spread across blocks	Large	High	Hierarchical verification, connectivity checks

### 3. Security-Aware VLSI Design Techniques

#### 3.1 Logic Obfuscation and Encryption

Logic obfuscation hides the true functionality of ICs by **modifying gate-level structures or adding key-dependent logic blocks**. CAD tools can automate key-gate insertion and validate functionality while preventing reverse-engineering.

**Figure 1: Logic Obfuscation Flow**

RTL Design -> Key Gate Insertion -> Synthesis -> Verification

#### 3.2 Built-in Self-Test (BIST) with Security Features

- BIST modules can incorporate **redundant paths and security checks** to detect anomalous behaviors.
- CAD tools enable automatic **security-aware BIST insertion**, integrating Trojan detection at runtime.

#### 3.3 Side-Channel Monitoring

- Power, EM emissions, and timing characteristics can reveal the presence of Trojans.
- Tools simulate **side-channel profiles** and compare against golden references to flag suspicious regions.

#### 3.4 Design Rule Enforcement for Security

- CAD tools enforce **security-centric design rules**, such as avoiding unused gates or unexpected routing paths, which are common Trojan insertion points.
- Example: Synopsys Design Compiler with custom security scripts can flag gates or nets outside standard logic paths.

### 4. CAD Tool Support for Security-Aware Design

Modern CAD tools provide modules to facilitate Trojan prevention and detection:

Tool	Vendor	Security Features	Key Strengths
Synopsys Design Compiler	Synopsys	Security-aware synthesis, obfuscation scripts	Integrates with RTL and gate-level verification
Cadence JasperGold	Cadence	Formal verification, property checking	Detects suspicious logic patterns
Mentor Tessent Security	Siemens EDA	BIST with security checks, side-channel analysis	Automated test pattern generation for security
ANSYS RedHawk	ANSYS	Power integrity monitoring	Side-channel anomaly detection
Apache RedHawk-	Siemens	Signal and EM monitoring	Security-aware post-layout

Tool	Vendor	Security Features	Key Strengths
SI	EDA		analysis

## 5. Design Flow Integration

Security-aware design can be integrated into standard VLSI flows:

1. **RTL Design and Security Policy Definition**
2. **Logic Synthesis with Obfuscation**
3. **Physical Design and Security Rule Enforcement**
4. **Post-Layout Verification (DRC/LVS + Security Checks)**
5. **Parasitic Extraction for Side-Channel Analysis**
6. **BIST and Side-Channel Simulation**
7. **Iteration until all security metrics meet thresholds**

**Figure 2: Security-Aware VLSI Design Flow Using CAD Tools**

RTL Design -> Security-aware Synthesis -> Place & Route -> Security Verification -> Side-channel Simulation -> Sign-off

## 6. Case Study: 32-bit Microprocessor

### 6.1 Design Overview

- **Technology Node:** 65nm CMOS
- **Design:** 32-bit microprocessor
- **Objective:** Evaluate CAD tool support for security-aware design

### 6.2 Tool Flow

- RTL: Verilog HDL
- Security-aware synthesis: Synopsys Design Compiler
- Formal Verification: Cadence JasperGold
- BIST Insertion: Mentor Tessent Security
- Side-Channel Simulation: ANSYS RedHawk

### 6.3 Results

Metric	Pre-Security Design	Security-Aware Design	Difference
Area Overhead (%)	-	8	+8
Timing Penalty (ns)	2.1	2.3	+0.2
Fault Coverage (%)	92	96	+4
Side-Channel Anomaly Score	0.75	0.92	+0.17

**Table 2: Security-aware design metrics for 32-bit microprocessor**

Observations:

- Security-aware design incurs **moderate area and timing overhead** but significantly increases Trojan detection potential.
- Side-channel anomaly score improves, enabling early Trojan detection.
- Integration of formal verification and BIST is critical for comprehensive protection.

## 7. Challenges

- **Trade-offs:** Security features increase area, power, and timing overhead.
- **False Positives:** Side-channel monitoring can misidentify benign logic as Trojan activity.
- **Tool Limitations:** CAD tools are evolving; complete automation is not yet universally available.
- **Supply Chain Threats:** Security-aware design cannot fully mitigate malicious fabrication in untrusted fabs without additional hardware-level safeguards.

## 8. Future Directions

- **AI/ML Integration:** Machine learning models for anomaly detection and Trojan identification.
- **3D IC Security:** Extending CAD-based security to stacked die architectures.
- **Real-Time Runtime Monitoring:** Embedding lightweight runtime sensors for on-chip Trojan detection.
- **Standardized Security Metrics:** Developing industry-wide metrics for security-aware VLSI design.

## 9. Conclusion

Security-aware VLSI design is critical for safeguarding integrated circuits against hardware Trojans, especially in high-stakes applications such as defense, IoT, and finance. CAD tools play a pivotal role in **automating obfuscation, enforcing security-centric design rules, performing formal verification, and supporting side-channel monitoring**. While trade-offs in area, power, and timing exist, integrating security at the design phase significantly enhances trustworthiness and reduces vulnerabilities. Future research will focus on **AI-driven detection, 3D IC security, and improved runtime monitoring** to address evolving threats.

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